

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada		648.4702 Job Sheet 196339
	Tel (613) 632-5200 Fax 613 632-5246		
Part No: 648.4702		Job Qty: 3 pcs	
Part Name: C3 Overhaul Provisions 			
Part Weight: 0 lbs		Status: New	Priority: Medium
Job Created: 6/11/19		Job Tracking No:	
Due Date: 7/31/19		Created By: Jennifer Renwick	
Type: SOLD		Description: Order 17059	
Note: O&OPM-C3 REV.4 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS			
Ship Via:			
Bill of Materials			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201576



Part: 648.4702

Job No: 196339

Serial No/Batch: S201576

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

For Month End

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier
							Workcenter / Supplier Lead Time Sign-off
110	Small Fab - 1	2		7/31/19	0.00	3.00	Small Fab - 1
							Small Fab - 2
							Small Fab - 3
							Small Fab - 4
							Small Fab - 5
							Small Fab - 6
							Small Fab - 7
120				7/31/19	0.00	0.00	QC 4 - 28
							QC 4 - 58
							QC 4 - 69
							QC 4 - 9
							QC 4 - 46
							QC 4 - 68
							QC 4 - 72
							QC 4 - 74
130	Packaging 3-1 - Stock - B4B	3 pcs		7/31/19	0.00	0.00	Packaging 3 - 1 - B4B
							Packaging 3 - 2 - B4B
							Packaging 3 - 3 - B4B
							Packaging 3 - 4 - B4B
							Packaging 3 - 5 - B4B
							Packaging 3 - 6 - B4B
							Packaging 3 - 7 - B4B
							Packaging 3 - 8 - B4B
							Packaging 3 - 9 - B4B
							Packaging 3 - 10 - B4B
							Packaging 3 - 11 - B4B
							Packaging 3 - 12 - B4B
							Packaging 3 - 13 - B4B
							Packaging 3 - 14 - B4B
							Packaging 3 - 15 - B4B
							Packaging 3 - 16 - B4B
							Packaging 3 - 17 - B4B
							Packaging 3 - 18 - B4B
							Packaging 3 - 19 - B4B
							Packaging 3 - 20 - B4B
							Packaging 3 - 21 - B4B
							Packaging 3 - 22 - B4B
							Packaging 3 - 23 - B4B
							Packaging 3 - 24 - B4B
							Packaging 3 - 25 - B4B
							Packaging 3 - 26 - B4B
							Packaging 3 - 27 - B4B
							Packaging 3 - 28 - B4B
							Packaging 3 - 29 - B4B
							Packaging 3 - 30 - B4B
							Packaging 3 - 31 - B4B
							Packaging 3 - 32 - B4B
							Packaging 3 - 33 - B4B
							Packaging 3 - 34 - B4B
							Packaging 3 - 35 - B4B
							Packaging 3 - 36 - B4B
135	DC - 1 - B4B	3 pcs		7/31/19	0.00	0.00	DC - 1 - B4B
							DC - 2 - B4B
140	QC 21 - FG	3 pcs		7/31/19	0.00	0.00	QC 21 - FG - 21
							QC 21 - FG - 70
							QC 21 - SA - 53

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 648.4702
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402
 140 - (QC21- Final Inspection - Work Order Release)

GA 175

011135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	6 Ea (2 ea)	110-Small Fab - 1	5110495
188-FSCS-832-5/8	Clock Spring Cover Screw	12 Ea (4 ea)	110-Small Fab - 1	5199239
600.1309-A	Label	3 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	3 pcs (1 ea)	110-Small Fab - 1	5184239
AN4-16A	Bolt	9 Ea (3 ea)	110-Small Fab - 1	5190311
C2-14-2	Label Rivets	6 Ea (2 ea)	110-Small Fab - 1	5040661
C2-3-1	Latch Shaft Du Bearing	6 pcs (2 ea)	110-Small Fab - 1	5177832
C2-3-2-1	Roller Pin Retaining Ring	6 Ea (2 ea)	110-Small Fab - 1	5168898
C2-3-3-1	Latch Roller DU Bearing	3 pcs (1 ea)	110-Small Fab - 1	5182513
C2-3-3	Spacer, Teflon	6 Ea (2 ea)	110-Small Fab - 1	5111647
C2-3-2	Actuator Shaft Bushing	6 pcs (2 ea)	110-Small Fab - 1	5196195
C3-10-2	Lock Spring	3 pcs (1 ea)	110-Small Fab - 1	5197483
C3-12-1	Lock Bushing	6 pcs (2 ea)	110-Small Fab - 1	5193685
C3-12-6	Lock Roller Pin Circlip	6 Ea (2 ea)	110-Small Fab - 1	5185425
C3-13-1	Keeper Bushing	6 pcs (2 ea)	110-Small Fab - 1	5199545
C3-13-5	Spring, Keeper	3 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	12 pcs (4 ea)	110-Small Fab - 1	5199546
C3-3-9	Actuator Spring	3 pcs (1 ea)	110-Small Fab - 1	5128685
C3-4-1	Load Beam Bushing	6 pcs (2 ea)	110-Small Fab - 1	5180762
C3-7-1	Load Beam Bumper	3 pcs (1 ea)	110-Small Fab - 1	5186739
C3-7-2	Lock Bumper	6 pcs (2 ea)	110-Small Fab - 1	5199939
C3-8-4	Solenoid Cover Gasket	3 pcs (1 ea)	110-Small Fab - 1	5180680
NAS1149F0463P	Washer	24 Ea (8 ea)	110-Small Fab - 1	5097088-1x8 5097088x16
MS21044N4	Nut, Self-Locking	12 Ea (4 ea)	110-Small Fab - 1	5196530
AN4-17A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5157429
MS21083N3	Nut	6 Ea (2 ea)	110-Small Fab - 1	5142051x2 5076011x4
NAS1149F0332P	Washer	6 Ea (2 ea)	110-Small Fab - 1	5167104
MS35266-63	Solenoid Cover Screw	3 Ea (1 ea)	110-Small Fab - 1	5183289
NAS1149F0363P	Washer	3 Ea (1 ea)	110-Small Fab - 1	5075530
AN6-15A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5183433
MS21083N6	Nut	2 Ea (1 ea)	110-Small Fab - 1	5192157
NAS1149F0332P	Washer	6 Ea (2 ea)	110-Small Fab - 1	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	6	135	0
	188-FSCS-832-5/8	12	55	0
	600.1309-A	3	82	0
	600.1313	3	21	0
	AN4-16A	9	510	0
	AN4-17A	3	397	0
	AN6-15A	3	36	0
	C2-14-2	6	138	0
	C2-3-1	6	42	0
	C2-3-2-1	6	58	0
	C2-3-3-1	3	40	0
	C2-3-5	6	39	0
	C2-3-8	6	24	0
	C3-10-2	3	10	0
	C3-12-1	6	27	0
	C3-12-6	6	36	0
	C3-13-1	6	10	0
	C3-13-5	3	91	0
	C3-3-4-1	12	1	0
	C3-3-9	3	45	0
	C3-4-1	6	15	0
	C3-7-1	3	29	0
	C3-7-2	6	18	0
	C3-8-4	3	37	0
	MS21044N4	12	61	0
	MS21083N3	6	93	0
	MS21083N6	3	34	0
	MS35266-63	3	38	0
	NAS1149F0332P	6	3,061	0
	NAS1149F0363P	3	388	0
	NAS1149F0463P	24	264	0
	NAS1149F0632P	6	338	0

Part Specifications

Specifications could not be found.

Plex 6/11/19 3:20 PM Dart.Renwick.Jennifer